



Fraunhofer

**TESTED[®]
DEVICE**

F.-W. Dauphin GmbH & Co.
IS20760 166481 0426
Report No. DA 1511-791

DUPLICATE

Statement of
Qualification

Particle Emission

Statement of Qualification

Customer

Bürositzmöbelfabrik
Friedrich-W. Dauphin GmbH & Co.
Espanstrasse 29
91238 Offenhausen
Germany

Component tested

Category: Working Place and Operator
Subcategory: Chairs
Product name: Work chair IS20760 166481 0426
(manufacturing date: 11/2015; upholstery: 0426/Imitation leather, black, conductive; article number: 166481)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines: VDI 2083-9.1; ISO 14644-1
The stated norms are generally those that were applicable at the time the tests were conducted.

Test devices: Optical particle counter:
LasAir II and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
- Airflow velocity:.....0.45 m/s
- Airflow pattern:..... vertical laminar flow
- Temperature:22 °C \pm 0.5 °C
- Relative humidity: 45 % \pm 5 %

Test procedure parameters:

- Type of stress applied:pulsating vertical force
- Location of stress impact: midpoint of the seat/backrest
- Seat:
 - Force:F = 1200N
 - Cycles: 12/min
- Backrest:
 - Force:F = 350N
 - Cycles: 12/min

Test result / Classification

When operated under the specified test conditions, the work chair IS20760 166481 0426 is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Class according to ISO 14644-1:

Testparameter	Air Cleanliness Class
Seat (F = 1200N; 12 Cycles/min)	4
Backrest (F = 350N; 12 Cycles/min)	4
Overall result	4

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

For further information about the test environment and parameters, please refer to the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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Place, date of first document issued

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Place, current date

on behalf of 
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