



Fraunhofer

TESTED[®] DEVICE

Rena Technologies
5-fold endeffector 300 mm
Report No. RE 2309-1458

DUPLICATE

Statement of
Qualification

Single product
Particle Emission

Customer	Rena Technologies GmbH Am Fohrenwald 1 78087 Mönchweiler Germany
Component tested	
Category:	Automation Components
Subcategory:	Positioning Systems
Product name:	5-fold endeffector 300 mm (manufacturing date: 7/2023; weight: 2.6 kg; serial number: 2670652a)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines:	ISO 14644-1, -14 The norms stated generally refer to the version valid at the time of the tests.
Test devices:	Optical particle counter: LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1\text{ }\mu\text{m}$, $\geq 0.2\text{ }\mu\text{m}$, $\geq 0.3\text{ }\mu\text{m}$, $\geq 0.5\text{ }\mu\text{m}$, $\geq 1.0\text{ }\mu\text{m}$ and $\geq 5.0\text{ }\mu\text{m}$
Test environment parameters:	<ul style="list-style-type: none">Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1Airflow velocity:.....0.45 m/sAirflow pattern:..... vertical laminar flowTemperature:22 °C \pm 0.5 °CRelative humidity: 45 % \pm 5 %
Test procedure parameters:	Parameter Set 1: <ul style="list-style-type: none">Vacuum pump:.....switched onCycle time:..... t = 50 sOperating pressure: p = 4 bar Parameter set 2: <ul style="list-style-type: none">Vacuum pump: switched offCycle time:..... t = 50 sOperating pressure: p = 4 bar

Test result / Classification

When operated under the specified test conditions, the 5-fold endeffector 300 mm gripper is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanlines Class
Switched on vacuum pump Cycle time: t = 50 s Operating pressure: p = 4 bar	1
Switched off vacuum pump Cycle time: t = 50 s Operating pressure: p = 4 bar	1
Overall result	1

Please note: Transport damages, incorrect installation, aging behavior, corrosion, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	RE 2309-1458 Report No. first document	Stuttgart, November 10, 2023 Place, date of first document issued
Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA	