



**Fraunhofer**

**TESTED<sup>®</sup>  
DEVICE**

IDELUM SARL  
CLEANIC LD 656040 10  
**Report No. ID 1909-1143**

DUPLICATE

Statement of  
Qualification

Single product  
Particle Emission

Statement of Qualification · Single product

Customer	IDELUM SARL 3 rue de la Dombes ZA Porte du Grand Lyon 01700 Neyron France
Component tested	
Category:	Cleanroom Facilities
Subcategory:	Lighting Systems
Product name:	RECESSED CLEAN ROOM LUMINAIRE CLEANIC LD 656040 10 (manufacturing date: 10/2017; color: white; article number: LD 656040 10; weight: 7.5 kg; luminance: 4800 lumens; size: 595 x 595 x 90 mm)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines:	ISO 14644-1, -14 The norms stated generally refer to the version valid at the time of the tests.
Test devices:	Optical particle counter: LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1\text{ }\mu\text{m}$ , $\geq 0.2\text{ }\mu\text{m}$ , $\geq 0.3\text{ }\mu\text{m}$ , $\geq 0.5\text{ }\mu\text{m}$ , $\geq 1.0\text{ }\mu\text{m}$ and $\geq 5.0\text{ }\mu\text{m}$
Test environment parameters:	<ul style="list-style-type: none"><li>Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1</li><li>Airflow velocity:.....0.45 m/s</li><li>Airflow pattern:..... vertical laminar flow</li><li>Temperature: .....22 °C ± 0.5 °C</li><li>Relative humidity: ..... 45 % ± 5 %</li></ul>
Test procedure parameters:	The lighting system was subjected to stress as follows: <ul style="list-style-type: none"><li>Structure-borne noise: .....approx. 5 to 50 Hz</li><li>Oscillation velocity (Ø):.....v = 0.8418 mm/s</li><li>Oscillation acceleration (Ø):.....a = 0.2728 m/s²</li><li>Oscillation of the system (Ø): ..... s = 0.0184 mm</li></ul>

Test result / Classification

When operated under the specified test conditions, the RECESSED CLEAN ROOM LUMINAIRE CLEANIC LD 656040 10 is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Class according to ISO 14644-1:

Test parameter(s)	Air Cleanlines Class
Structure-borne noise = approx. 5 to 50 Hz	1
Overall result	1

It should be noted that cleanrooms of class 1 to 5 according to ISO 14644-1 have a higher filter occupancy, which may restrict the use of panel lighting systems. Cleanrooms with a horizontal displacement flow form an exception to this.  
The test result may be affected by the surrounding ceiling system, in particular the material pairing between lights and ceiling frames, as well as other mounting accessories. Particle emission behavior should be reassessed in each assembly situation.

Please note: Transport damage, incorrect installation, aging behavior and corrosion etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

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Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA	