



Fraunhofer

TESTED[®] DEVICE

LS Cable & System Ltd.
20C Flat Robot Cable
Report No. LS 1611-854

DUPLICATE

Statement of
Qualification

Particle Emission

Statement of Qualification

Customer
 LS Cable & System Ltd.
 238, 3Gongdan-2ro
 730-735 Gumi-si, Gyeongbuk
 Korea

Component tested

Category: Energy Supply
 Subcategory: Cable Systems
 Product name: 20C Flat Robot Cable
 (manufacturing date: 13/9/2016; color: black;
 serial number: 20C Flat type Robot Cable)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines: VDI 2083-9.1; ISO 14644-1
 The norms stated generally refer to the version valid at the time of the tests.

Test devices: Optical particle counter:
 LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$,
 $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
- Airflow velocity:.....0.45 m/s
- Airflow pattern:..... vertical laminar flow
- Temperature:22 °C \pm 0.5 °C
- Relative humidity: 45 % \pm 5 %

Test procedure parameters:

- Energy chain: none
- Bending radius:r = 120 mm
- Stroke length:..... s = 820 mm
- Cable length:.....l = 1000 mm
- Parameter Set 1:..... $v_1 = 0.5 \text{ m/s}$; $a_1 = 1.0 \text{ m/s}^2$
- Parameter Set 2:..... $v_2 = 1.0 \text{ m/s}$; $a_2 = 2.0 \text{ m/s}^2$
- Parameter Set 3:..... $v_3 = 2.0 \text{ m/s}$; $a_3 = 4.0 \text{ m/s}^2$

Test result / Classification

When operated under the specified test conditions, the 20C Flat Robot Cable is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Class according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class
$v_1 = 0.5 \text{ m/s}$; $a_1 = 1.0 \text{ m/s}^2$	1
$v_2 = 1.0 \text{ m/s}$; $a_2 = 2.0 \text{ m/s}^2$	2
$v_3 = 2.0 \text{ m/s}$; $a_3 = 4.0 \text{ m/s}^2$	2
Overall result	2

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

For further information about the test environment and parameters, please refer to the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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Place, date of first document issued

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Place, current date

on behalf of 
 Frank Bürger, Project Manager Fraunhofer IPA