



Sika AG
Report No. SI 1403-695

Cleanroom[®] Suitable Materials

Sikaflex-AT Façade
Outgassing VOC (23°C/90°C):
ISO-ACC_m class -5.6 / tested

Flooring & Coating

Qualification Certificate

We hereby certify that the material stated above, provided by

Sika AG
Stuttgart, Germany


has been awarded the Fraunhofer IPA CSM Certificate of Qualification with the report number SI 1403-695.

Sikaflex-AT Façade (RAL 7023) was tested regarding outgassing at various temperatures according to VDI 2083-17. The tested material obtained the following classification:

Test temperatures	Family of contaminants	Specific emission rate [g/m ² s]	ISO-ACC _m Class (x)
23 °C / 73 °F	VOC	2.6 x 10 ⁻⁰⁶	-5.6
90 °C / 194 °F	Amines	not detectable	--
	Organo-phosphates	not detectable	--
	Siloxanes	not detectable	--
	Phthalates	1.8 x 10 ⁻⁰⁷	--

Detailed information regarding specific product data such as date of manufacture, color, and serial number as well as test environment and parameters can be obtained from the CSM test report issued by the Fraunhofer-Gesellschaft.

Stuttgart, June 26, 2014

i. A. 
Project manager

DUPLICATE

The validity of this certificate is temporary indefinite and limited to the named product. It can be verified on www.tested-device.com.

For more CSM information, please visit www.ipa-csm.com.