



**Fraunhofer**

**TESTED<sup>®</sup>  
DEVICE**

Jung Rubbertec  
Jugitec ISOflex  
**Report No. JU 1511-794**

DUPLICATE

Statement of  
Qualification

Hydrogen Peroxide  
Absorption/Desorption

# Statement of Qualification

## Customer

Jung Gummitechnik GmbH  
Robert-Bosch-Strasse 12  
64683 Einhausen  
Germany

## Component tested

Category: Materials  
Subcategory: Consumables  
Product name: Jugitec ISOflex  
(manufacturing date: 10/2015; color: translucent; type: 0 BXL 05 230 F; charge number: 22486)

## Hydrogen peroxide absorption / desorption

Methodics:
 

- Material exposure to vaporized hydrogen peroxide for a defined duration using an emission test cell
- Aeration (with ambient air) of the test setup with continuous monitoring of the decreasing hydrogen peroxide concentration
- Calculation of the k-value as time needed to reach 1/10 of the maximum hydrogen peroxide concentration measured at start of the aeration

Air-conditioned laboratory environment: Temperature: .....22°C ± 0.5°C

Test procedure parameters:
 

- Emission test cell volume: ..... 16.5 cm<sup>3</sup>
- Exposed surface area: ..... 33 cm<sup>2</sup>
- H<sub>2</sub>O<sub>2</sub> vapor concentration: ..... 50 ± 20 ppm (V)
- Exposure duration: ..... 60 min
- Air exchange rate during aeration: ..... 100 min<sup>-1</sup>

## Test result / Classification

The hydrogen peroxide absorption/desorption of the glove Jugitec ISOflex was investigated at the stated test parameters, providing the following test result:

Ø k-value [min]	Standard deviation [min]	Classification
0	0.0	non-absorptive

The k-value represents the required decay time to reduce the hydrogen peroxide vapor concentration measured at the beginning of the aeration phase to one tenth of the original concentration. The material classification is based on three separate measurements. The blank value of the test setup is subtracted from each measurement value. The average k-value is transferred to the following classification:

- < 5 min: ..... non-absorptive
- 5-15 min: ..... fast
- 15-60 min: ..... average
- > 60 min: ..... slow
- Not determinable: ..... catalytic activity

The k-value can only be used to make a comparative material assessment. Provided the maximum hydrogen peroxide vapor concentration during material exposure is within the defined limit, it does not affect the calculated k-values.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

For further information about the test environment and parameters, please refer to the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

Department of Ultraclean Technology and Micromanufacturing

Nobelstrasse 12  
70569 Stuttgart  
Germany

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on behalf of  
Frank Bürger, Project Manager Fraunhofer IPA

