



Fraunhofer

TESTED[®]
DEVICE

Bürositzmöbelfabrik F.-W. Dauphin

IS2087ESC ST 044033 S85CR

Report No. DA 1905-1117

DUPLICATE

Statement of
Qualification

Single product
Electrical
Resistance

Customer	Bürositzmöbelfabrik F.-W. Dauphin Espanstrasse 29 91238 Offenhausen Germany
Component tested	
Category:	Working Place and Operator
Subcategory:	Chairs
Product name:	IS2087ESC ST 044033 S85CR (manufacturing date: 3/2019; color: 033 black; article number: 2087_ESD 000127253 BAND 4 2028; collection back/seat: 044; seat height/gas spring: S85CR; footring: ZF00; rollers/gliders: R10HGSL)

Electrical resistance measurements at representative points (resistance to groundable point (R_{gp}))

Standards/Guidelines:	DIN EN 61340-2-3, -5-1 The norms stated generally refer to the version valid at the time of the tests.
Test devices:	<ul style="list-style-type: none">• Data acquisition:..... Tera-Ohm-Meter TO-3 H.-P. Fischer Elektronik GmbH & Co. KG (Mittenwalde)• 2 Measuring probes:<ul style="list-style-type: none">– Typ:..... Model 860, ME 2,5 kg, Ø 63,5 mm, DIN IEC 61340-2-3, -4-1 KEINATH Electronic• Backrest electrode:<ul style="list-style-type: none">– Typ:Model 900 Wolfgang Warmbier GmbH Co. KG
Test environment parameters:	<ul style="list-style-type: none">• Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1• Airflow velocity:.....0.45 m/s• Airflow pattern:..... vertical laminar flow• Temperature:22 °C ± 0.5 °C• Relative humidity: 45 % ± 5 %
Test procedure parameters:	<ul style="list-style-type: none">• Counter electrode:<ul style="list-style-type: none">– Material: stainless steel plate– Dimensions: 500 mm x 500 mm (± 2 mm)– Thickness: 1.2 mm (± 0.1 mm)• Insulating base:<ul style="list-style-type: none">– Type: planar PTFE-sheet with R > 10¹⁴ Ω– Dimensions: 1210 mm x 1200 mm (± 5 mm)– Thickness: 5 mm (± 1 mm)

Test result / Classification	The chair IS2087ESC ST 044033 S85CR was tested according to DIN EN 61340-2-3 for resistance to groundable point (R _{gp}). The measurement result lies below the required limit value of 1 x 10 ⁹ Ω according to DIN EN 61340-5-1 for ESD protection elements.
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Measuring point	Operating voltage [V]	Average value resistance to groundable point (R _{gp}) [Ω]	Compliance with limit value as per DIN EN 61340-5-1
Backrest	10	4.0 x 10 ⁵	fulfilled*
Seat point 1	100	1.5 x 10 ⁷	fulfilled*
Seat point 2	100	2.5 x 10 ⁶	fulfilled*
Seat point 3	100	2.4 x 10 ⁶	fulfilled*
*In situations where it is important to consider whether the Charged Device Model (CDM) could cause damage, the lower limit value for ESD protective components should be above > 10 ⁴ Ω.			

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	DA 1905-1117 Report No. first document	Stuttgart, July 6, 2019 Place, date of first document issued
Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Udo Gommel, Project Manager Fraunhofer IPA	