

Fraunhofer TESTED[®] DEVICE

LAPP OLFLEX & UNITRONIC Clean Room Report No. LA 0604-347

OUPLIKAT TAME Statement of Qualification



Fraunhofer Institut

Institut
Produktionstechnik und
Automatisierung



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Statement of Qualification

Manufacturer of object to be tested: LAPP KORFA CO., ITD.

7F, SongWon Bldg., 92-2 Yuljun JangAn SuWonCity, KyungGi 440-824 Korea

Component tested: Cable systems

OLFLEX & UNITRONIC Clean Room 12 x 0,25 Type:

OLFLEX & UNITRONIC Clean Room 3 x 0,14

Test parameters of object to be assessed: Stroke length: 820 mm

Set of parameters 1: v₁: 0.6 m/s; a₁: 0.5 m/s² Set of parameters 2: v₂: 1.2 m/s; a₂: 2.0 m/s² Set of parameters 3: v₃: 2.0 m/s; a₃: 5.0 m/s²

Performed tests: Random check measurements of particle emission (airborne) at

representative points.

Test results/classification: When the below mentioned test piece is being operated at the

conditions of the following table, it is suitable for use in cleanrooms fulfilling the specifications of the given Air Cleanliness Classes according

to ISO 14644-1.

Model Description Air Cleanliness Class according to ISO 14644-1 at v₁ = 0.6 m/s at v₂ = 1.2 m/s at v₃ = 2.0 m/s OLFLEX & UNITRONIC ISO Class 3 ISO Class 3 ISO Class 5 Clean Room 12 x 0,25 OLFLEX & UNITRONIC ISO Class 3 ISO Class 3 ISO Class 4 Clean Room 3 x 0,14

Standards used for the qualification:

VDI 2083 Part 1, 4 and 8, ISO 14644-1

Test environment: Cleanroom of Air Cleanliness Class ISO Class 1 (according to ISO

> Air flow velocity: 0.45 m/s Air flow guidance: vertical unidirectional air flow from ceiling to floor (raised floor)

Temperature: $22^{\circ}\text{C} \pm 0.5^{\circ}\text{C} / 71.6^{\circ}\text{F} \pm 0.9^{\circ}\text{F}$ Relative humidity: 45% ± 5%

The measuring equipment used for the qualification is regularly calibrated and is based on national and international standards. In the case where no national standards exist, the measuring procedure used corresponds with technical regulations and norms valid at the time of the measurement. The documents drawn up for this procedure are available for viewing.

Fraunhofer-Institut für Produktionstechnik

Abteilung Reinst- und Mikroproduktion Department Cleanroom Manufacturing

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und Automatisierung IPA

Udo Sommes
Signature of person responsible

Stuttgart, Germany, 21st April 2006

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