



**Fraunhofer**

**TESTED<sup>®</sup>  
DEVICE**

Knauf AMF GmbH & Co. KG  
AMF TACET

**Report No. KN 1810-1071**

DUPLICATE

Statement of  
Qualification

Single product  
Particle Emission

Customer	Knauf AMF GmbH & Co. KG Elsenthal 15 94481 Grafenau Germany
Component tested	
Category:	Cleanroom Facilities
Subcategory:	Wall/ceiling/floor/door
Product name:	AMF TACET (manufacturing date: 3/7/2019; color: white; article number: 543173; size: 1200 x 1200 mm)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines:	ISO 14644-1, -14 The norms stated generally refer to the version valid at the time of the tests.
Test devices:	Optical particle counter: LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1\text{ }\mu\text{m}$ , $\geq 0.2\text{ }\mu\text{m}$ , $\geq 0.3\text{ }\mu\text{m}$ , $\geq 0.5\text{ }\mu\text{m}$ , $\geq 1.0\text{ }\mu\text{m}$ and $\geq 5.0\text{ }\mu\text{m}$
Test environment parameters:	<ul style="list-style-type: none"><li>• Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1</li><li>• Airflow velocity:..... 0.45 m/s</li><li>• Airflow pattern:..... vertical laminar flow</li><li>• Temperature: ..... 22 °C <math>\pm</math> 0.5 °C</li><li>• Relative humidity: ..... 45 % <math>\pm</math> 5 %</li></ul>
Test procedure parameters:	<ul style="list-style-type: none"><li>• Structure-borne noise:..... approx. 5 to 50 Hz</li><li>• Oscillation velocity (<math>\emptyset</math>):..... <math>v = 6.7340\text{ mm/s}</math></li><li>• Oscillation acceleration (<math>\emptyset</math>):..... <math>a = 0.2727\text{ m/s}^2</math></li><li>• Oscillation of the system (<math>\emptyset</math>):..... <math>s = 1.4548\text{ mm}</math></li></ul>

Test result / Classification

When operated under the specified test conditions, the ceiling plate AMF TACET is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Class according to ISO 14644-1:

Test parameters	Air Cleanliness Class
Structure-borne noise = approx. 5 to 50 Hz	2
Overall result	2

It should be noted that cleanrooms of class 1 to 5 according to ISO 14644-1 have a higher filter occupancy, which may restrict the use of ceiling plates. Cleanrooms with a horizontal displacement flow form an exception to this.  
The test result may be affected by the surrounding ceiling system, in particular the material pairing between ceiling plate and ceiling frame, as well as other mounting accessories. Particle emission behavior should be reassessed in each assembly situation.

Please note: Transport damage, incorrect installation, oil leakage, aging behavior and corrosion etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

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Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA	