



# Fraunhofer

## TESTED<sup>®</sup> DEVICE

BMA Ergonomics B.V.  
Axia Flex cleanroom

**Report No. BM 1106-559**

DUPLICATE

Statement of  
Qualification

# Statement of Qualification

**Customer:** BMA Ergonomics B.V.  
Schoenerweg 4  
8042PJ Zwolle  
The Netherlands

**Test results:**  
(according to ISO 14644-1)

The Axia Flex cleanroom chair is suitable for use in cleanrooms fulfilling the Air Cleanliness Class 3.

## Component tested:

Category: Working Place and Operator

Subcategory: Chairs

Type: Axia Flex cleanroom

## Random check measurements of particle emission (airborne) at representative points

Test procedure: According to VDI 2083 Part 9.1

Measuring instruments being used: Optical Particle Counter  
Model LasAir II 110 manufactured by PMS with measuring channels of  
 $\geq 0.1 \mu\text{m}$ ,  $\geq 0.2 \mu\text{m}$ ,  $\geq 0.3 \mu\text{m}$ ,  $\geq 0.5 \mu\text{m}$ ,  $\geq 1.0 \mu\text{m}$  and  $\geq 5.0 \mu\text{m}$

Test parameters of the test environment:

- Cleanroom of Air Cleanliness Class: .....ISO Class 1  
.....(according to ISO 14644-1)
- Air flow velocity: .....0.45 m/s
- Air flow guidance: .....vertical unidirectional air flow from ceiling to floor
- Temperature: .....22 °C  $\pm$  0.5 °C (71.6 °F  $\pm$  0.9 °F)
- Relative humidity: ..... 45 %  $\pm$  5 %

Test parameters of the test execution:

- Pulsating stress on the seat: ..... 1200N frequency 12/min
- Mechanism: .....Axia Flex; chromed
- Backrest: ..... middlehigh; fixed
- Pneumatic cylinder: ..... 40 – 55 cm
- Armrest: .....Axia Multi; chromed
- Version: .....Cleanroom

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The measuring equipment used for the qualification is regularly calibrated and is based on national and international standards. In the case where no national standards exist, the measuring procedure used corresponds with technical regulations and norms valid at the time of the measurement. The documents drawn up for this procedure are available for viewing.

The validity of this certificate applies only to the mentioned product in this particular condition for a duration of 5 years.  
Further information: [www.tested-device.com](http://www.tested-device.com).


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Stuttgart, August 12, 2011

Place, Date

  
i. A.   
Project manager