



Fraunhofer

**TESTED[®]
DEVICE**

KUKA Roboter GmbH
KR 6 R900 five

Report No. KU 1509-782

DUPLICATE

Statement of
Qualification

Electrostatic
Discharge behavior

Statement of Qualification

Customer
 KUKA Roboter GmbH
 Zugspitzstrasse 140
 86165 Augsburg
 Germany

Component tested

Category: Automation component

Subcategory: Robotics

Product name: KR 6 R900 five
 (manufacturing date: 6/2015; color: orange; serial number: 517215;
 payload: 6 kg; maximum reach: 901 mm)

Measurement of the electrostatic field

Standards/Guidelines: SEMI E78
 The norms stated refer to the relevant editions applicable at the time of the tests.

Test devices: Influence-E-Fieldmeter:
 EMF58 Eltex-Elektrostatik-GmbH

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
- Airflow velocity:.....0.45 m/s
- Airflow pattern:..... vertical laminar flow
- Temperature:22 °C ± 0.5 °C
- Relative humidity: 45 % ± 5 %

Test procedure parameters:

- Speed:..... 50 %
- Attached payload: no tool mounted
- Motion sequence:..... representative pick & place movement

Test result / Classification

The robot KR 6 R900 five fulfills the permissible limit value of 70V/cm (7 kV/m) defined in SEMI E78-0309 for the sensitivity level 2007/65 nm.

Electrostatic Field		
Electrostatic Level		Test result
Year Node	[V/cm]	[V/cm]
2007 65 nm	70	64
Limit value:		fulfilled

This equates to a defined permissible limit value of 100V/cm (10kV/m) for Sensitivity Level 1 according to SEMI E78-0998 and causes minimal surface charges.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

For further information about the test environment and parameters, please refer to the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

Department of Ultraclean Technology and Micromanufacturing

Nobelstrasse 12
 70569 Stuttgart
 Germany

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Place, date of first document issued

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Place, current date

on behalf of 
 Frank Bürger, Project Manager Fraunhofer IPA