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DEVICE

J. Schmalz GmbH
FMC-SW-HD 400 9R13
Report No. SC 1606-831

Statement of
Qualification

Particle Emission

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Statement of Qualification

Customer

J. Schmalz GmbH
Aacher Strasse 29
72293 Glatten
Germany

Component tested

Category: Process Equipment

Subcategory: Vacuum Components

Product name: Large-area gripper system FMC-SW-HD 400 9R13
(material code: Foam 0 + FPE; article number: 10.01.21.05868;
material type: assembly with foam)

Random sampling of particle emissions (airborne) at representative sites

Standards/Guidelines: VDI 2083-9.1; ISO 14644-1
The norms stated generally refer to the version valid at the time of the tests.

Test devices: Optical particle counter:
LasAir II 110 and LasAir III 110 with measuring ranges ≥ 0.1 µm, ≥ 0.2 µm, ≥ 0.3 µm, ≥ 0.5 µm, ≥ 1.0 µm and ≥ 5.0 µm

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1): ISO 1
- Airflow velocity: 0.45 m/s
- Airflow pattern: vertical laminar flow
- Temperature: 22 °C ± 0.5 °C
- Relative humidity: 45 % ± 5 %

Test procedure parameters:

- Operating pressure: 6 bar (ultra-pure compressed air)
- Static absolute pressure on the gripper: approx. 200 mbar
- Evacuation time: 12 s
- Release time: 8 s
- Cycles per minute: 3

Test result / Classification

When operated under the specified test conditions, the large-area gripper system FMC-SW-HD 400 9R13 is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Class according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class
operating pressure = 6 bar (ultra-pure compressed air) evacuation time = 12 s release time = 8 s cycles per minute = 3	4
Overall result	**4**

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

For further information about the test environment and parameters, please refer to the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing
Engineering and Automation IPA

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and Micromanufacturing

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Stuttgart, October 10, 2016
Place, date of first document issued

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Place, current date

on behalf of
Frank Bürger, Project Manager Fraunhofer IPA

This document only applies to the named product in an unchanged state and is valid from the date of issue for a period of 5 years. The document can be verified under **www.tested-device.com**.

DUPLICATE