



Fraunhofer

TESTED[®]
DEVICE

KUKA Deutschland GmbH
KMR iiwa omniMove CR UL
Report No. KU 2206-1325

DUPLICATE

Statement of
Qualification

Single product
Electrostatic
Charge Behavior

Customer	KUKA Deutschland GmbH Zugspitzstrasse 140 86165 Augsburg Germany
Component tested	
Category:	Automation Components
Subcategory:	Robotics
Product name:	KMR iiwa omniMove CR UL (manufacturing date: 7/2019; article number: 338483; serial number: 1040513; weight: 434 kg; E-Doc.: 336518; Mounted Manipulator : LBR iiwa 14 R820 CR; manufacturing date: 5/2017; article number: 291253; serial number: 982697; weight: 33 kg)

Measurement of the electrostatic charging behavior

Standards/Guidelines:	SEMI E78-0222 The norms stated generally refer to the version valid at the time of the tests.
Test devices:	<ul style="list-style-type: none">Data capture:.....Influence-E-Fieldmeter, type EMF58 Eltex-Elektrostatik-GmbH
Test environment parameters:	<ul style="list-style-type: none">Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1Airflow velocity:.....0.45 m/sAirflow pattern:..... vertical laminar flowTemperature:.....22 °C ± 0.5 °CRelative humidity: 45 % ± 5 %
Test procedure parameters:	<ul style="list-style-type: none">Tool weight: no tool mountedMovement sequence: representative operationCapacity:70 % of maximum capacity

Test result / Classification

The autonomous robot KMR iiwa omniMove CR UL fulfills the permissible limit values for the sensitivity threshold 2010/45 nm according to SEMI E78-0222.

Electrostatic field			
Electrostatic level		Test result	
Year Node	Limit value [V/cm]	Mean value [V/cm]	Max. single value measured [V/cm]
2010 45 nm	50	23	62
Limit value:		fulfilled	

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	KU 2206-1325 Report No. first document	Stuttgart, October 11, 2022 Place, date of first document issued
Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA	