



Fraunhofer

TESTED[®] DEVICE

KUKA Deutschland GmbH
LBR iisy 11 R1300 CR
Report No. KU 2303-1404

Statement of
Qualification

Single product
Outgassing Behavior
VOC/SVOC

Statement of Qualification · Single product

Customer	KUKA Deutschland GmbH Zugspitzstrasse 140 86165 Augsburg Germany
Component tested	
Category:	Automation Components
Subcategory:	Robotics
Product name:	LBR iisy 11 R1300 CR (manufacturing date: 1/10/2024; color: white and orange; weight: 46.3kg; serial number: 4561014)

Emission measurements with purge-and-trap thermodesorption method and gas chromatography combined with mass spectrometry (TD-GC/MS)

Standards/Guidelines:	ISO 14644-8, -15; ISO 16000-6, -9, -11, -25 The norms stated generally refer to the version valid at the time of the tests.
Testing equipment:	Measuring station: Metrohm Proferssional IC 850, Metrohm Professional Sample Processor 858, Metrohm Dosino 800
Test procedure parameters:	<ul style="list-style-type: none">Retention range (VOC): C6 to C16Outgassing test temperatures: ~23°CDuration of preconditioning: > 24hFlow rate purge gas: 3 m³/hFlow rate sampling gas: 20l/hDuration of sampling: 6hVolume of the emission cell: 9.2 m³Air change rate: 0.3/hEmission cell material: PE foil bag

Test result / Classification


The outgassing behavior of the robot LBR iisy 11 R1300 CR in operation at the stated temperatures was investigated according to ISO 14644-15. Based on the outgassing rates determined for the specific units, the following material classification was made for the corresponding Contaminant Category:

Contaminant Category (x)	SER _u ¹⁾ 23 °C [g/unit · s]	ISO ACC _e Class (x) based on 23° C
VOC	1.5 x 10 ⁻⁷	-6.8
SVOC	< 8.3 x 10 ⁻¹¹	< -10.1
Amines	< 8.3 x 10 ⁻¹¹	--
Organophosphates	< 8.3 x 10 ⁻¹¹	--
Siloxanes	1.3 x 10 ⁻⁹	--
Phthalates	< 8.3 x 10 ⁻¹¹	--

¹⁾SER_u: Unit-specific emission rate

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	KU 2303-1404 Report No. first document	Stuttgart, May 22, 2024 Place, date of first document issued
Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA	

This document only applies to the named product in its original state and is valid for a period of 5 years from the date the first document was issued. The document can be verified under www.tested-device.com.