valid until: December 8, 2028

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TESTED®
DEVICE

SKF Lubrication
CLS-Singleline System
Report No. SK 2308-1450

Statement of
Qualification

Single product
Particle Emission
Dry-Cleanroom

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Statement of Qualification · Single product

Customer

SKF Lubrication Systems Germany GmbH
Motzener Strasse 33/35
12277 Berlin
Germany

Component tested

Category: Automation Components

Subcategory: Transfer Systems and Bearing

Product name: CLS Single Line System „7311-50000069“ for usage in clean and dry area (manufacturing date: 10/5/2023; serial number: 7311-50000069)

Random sampling of particle emissions (airborne) at representative sites in the dry room

Standards/Guidelines: ISO 14644-1, -14
The norms stated generally refer to the version valid at the time of the tests.

Test devices: Optical particle counter:
LasAir II 110 and LasAir III 110 with measuring ranges ≥0.1 µm, ≥0.2 µm, ≥0.3 µm, ≥0.5 µm, ≥1.0 µm and ≥5.0 µm

Test environment parameters:

- Dry and clean environment with Class (according to ISO 14644-1):.... ISO 3
- Airflow velocity:.....0.1 m/s ± 0.05 m/s
- Airflow pattern:..... displacement flow
- Temperature: .....22 °C ± 1 °C
- Humidity/Dew point: .....-40 °C ± 2 °C

Test procedure parameters:

- Cycle time:..... t_c = 6 min 25 s
- Break:..... t_B = 6 min
- Run time: ..... t_R = 25 s
- Amount of transported lubicant: .....m = 0.833 cm³/s

Test result / Classification

When operated under the specified test conditions, the central lubrication system CLS Single Line System „7311-50000069“ for usage in clean and dry area is suitable for use in cleanrooms (with a dew point of -40 °C ± 2 °C and room temperature of 22 °C ± 1 °C) fulfilling the specifications of the following Air Cleanliness Class according to ISO 14644-1:

Test parameter(s)	Air Cleanlines Class
Cycle time: t_c = 6 min 25 s Break: t_B = 6 min Run time: t_R = 25 s Transported lubricant: m = 0.833 cm³/s	**4**
Overall result	

Please note: Transport damages, incorrect installation, oil leakage, aging behavior, corrosion, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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-- — Place, current date

on behalf of
Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA

This document only applies to the named product in its original state and is valid for a period of 5 years from the date the first document was issued. The document can be verified under **www.tested-device.com**.