



# Fraunhofer

## TESTED<sup>®</sup> DEVICE

Audion Elektro GmbH  
720 VPSRP-CONF  
**Report No. AU 2506-1638**

Single product  
**Particle Emission  
in Cleanroom  
(atmospheric)**

### Qualification Certificate

This is to certify that the product mentioned above, provided by

**Audion Elektro GmbH**  
Kleve, Germany

has been awarded a Fraunhofer certificate TESTED DEVICE  
bearing the report number AU 2506-1638.

The 720 Vacuum Power Sealer PLUS is suitable for use under  
the specified test parameters (room temperature:  $22^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$ ;  
relative humidity:  $45\% \pm 5\%$ ) in cleanrooms of the following Air  
Cleanliness Class according to ISO 14644-1:

Test parameter(s)	Air Cleanlines Class
Cycle time: 1.5 cycles per minute Evacuation time: 10s Welding temperature: $120^{\circ}\text{C}$ Welding time: 1.2s Contact pressure: 950N Cooling temperature: $80^{\circ}\text{C}$	5
Overall result	

Please note: Transport damages, incorrect installation, oil leakage,  
aging behavior, corrosion etc. can influence the test result.

AU 2506-1638  
Report No. first document

Stuttgart, July 15, 2025  
Place, date of first document issued

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Report No. current document

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Place, current date

on behalf of   
Dr.-Ing. Frank Bürger, head of business unit Testing and Certification

This document only  
applies to the named  
product in its original state  
and is valid for a period of  
5 years from the date the  
first document was issued.  
The document can be  
verified under  
[www.tested-device.com](http://www.tested-device.com).

Detailed information and  
parameters of the test  
environment can be found  
in the Fraunhofer IPA test  
report.



**Fraunhofer**  
IPA