



Fraunhofer

TESTED[®] DEVICE

Climar, Indústria de Iluminação, S.A.
Asep. Extr. PMMA+Glass
Report No. CL 2507-1656

DUPLICATE

Statement of
Qualification

Single product
Particle Emission
in Cleanroom
(atmospheric)

Customer	Climar, Indústria de Iluminação, S.A. Rua Estrada Real, 50 3750-866 Borralha Águeda Portugal
Tested product	
Category:	Cleanroom Facilities
Subcategory:	Lighting Systems
Product name:	Aseptic Extreme Rec. White 595x595mm 45W 840 PMMA82 + Glass (manufacturing date: 3/24/2025; color: white; article number: 33.12.711.00211)

Random sampling of particle emissions (airborne) at representative sites in cleanroom under atmospheric conditions

Standards/guidelines:	ISO 14644-1, -14 The norms stated generally refer to the version valid at the time of the tests.
Test equipment:	Optical particle counter: LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1\text{ }\mu\text{m}$, $\geq 0.2\text{ }\mu\text{m}$, $\geq 0.3\text{ }\mu\text{m}$, $\geq 0.5\text{ }\mu\text{m}$, $\geq 1.0\text{ }\mu\text{m}$ and $\geq 5.0\text{ }\mu\text{m}$
Test environment parameters:	- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1 - Airflow velocity:.....0.45 m/s - Airflow pattern:..... vertical laminar flow - Room temperature:22 °C ± 0.5 °C - Relative humidity: 45 % ± 5 %
Test procedure parameters:	The luminaire was subjected to stress as follows: - Structure-borne noise: approx. 50 Hz - Oscillation velocity (Ø):.....v = 8.1820 mm/s - Oscillation acceleration (Ø):.....a = 0.3258 m/s² - Deflection of the system (Ø):..... s = 3.2740 mm

Test result / Classification	The luminaire Aseptic Extreme Rec. White 595x595mm 45W 840 PMMA82 + Glass is suitable for use under the specified test parameters (room temperature: 22 °C ± 0.5 °C; relative humidity: 45 % ± 5 %) in cleanrooms of the following Air Cleanliness Class according to ISO 14644-1:
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Test parameter(s)	Air Cleanlines Class
Structure-borne noise = approx. 50 Hz	1
Overall result	

It should be noted that cleanrooms of class 1 to 5 according to ISO 14644-1 have a higher filter occupancy, which may restrict the use of panel lighting systems. Cleanrooms with a horizontal displacement flow form an exception to this.

The test result may be affected by the surrounding ceiling system, in particular the material pairing between lights and ceiling frames, as well as other mounting accessories. Particle emission behavior should be reassessed in each assembly situation.

Please note: Transport damages, incorrect installation, aging behavior, corrosion etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	CL 2507-1656 Report No. first document	Stuttgart, June 6, 2025 Place, date of first document issued
Business unit Testing and Certification	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, head of business unit Testing and Certification	