IPA

Cleanroom (atmospheric)

valid until: October 30, 2030

# Fraunhofer

TESTED®
DEVICE

igus GmbH
C6.29 e-spin stand alone
**Report No. IG 2510-1677**



Statement of
Qualification

Single product
**Particle Emission**
**in Cleanroom**
**(atmospheric)**

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# Statement of Qualification · Single product

**Customer**

igus GmbH
Spicher Strasse 1a
51147 Cologne
Germany

**Tested product**

Category: Energy Supply

Subcategory: Cable Guiding System

Product name: C6.29 e-chain with e-spin without full housing – 8 meter
(manufacturing date: 9/19/2025; color: yellow/gray; serial number: D00958077)

**Random sampling of particle emissions (airborne) at representative sites in cleanroom under atmospheric conditions**

Standards/guidelines: ISO 14644-1, -14
The norms stated generally refer to the version valid at the time of the tests.

Test equipment: Optical particle counter:
LasAir II 110 and LasAir III 110 with measuring ranges ≥ 0.1 µm, ≥ 0.2 µm, ≥ 0.3 µm, ≥ 0.5 µm, ≥ 1.0 µm and ≥ 5.0 µm

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1): ..... ISO 1
- Airflow velocity: ..... 0.45 m/s
- Airflow pattern: ..... vertical laminar flow
- Room temperature: ..... 22 °C ± 0.5 °C
- Relative humidity: ..... 45 % ± 5 %

Test procedure parameters:

- Stroke length: ..... s = 820 mm
- Parameter Set 1: ..... $v_1$ = 0.5 m/s; $a_1$ = 1.0 m/s²
- Parameter Set 2: ..... $v_2$ = 1.0 m/s; $a_2$ = 2.0 m/s²
- Parameter Set 3: ..... $v_3$ = 2.0 m/s; $a_3$ = 4.0 m/s²

**Test result / Classification**

The C6.29 e-chain with e-spin without full housing – 8 meter is suitable for use under the specified test parameters (room temperature: 22 °C ± 0.5 °C; relative humidity: 45 % ± 5 %) in cleanrooms of the following Air Cleanliness Classes according to ISO 14644-1:

| Test parameter(s) | Air Cleanlines Class |
|---|---|
| $v_1$ = 0.5 m/s; $a_1$ = 1.0 m/s² | 1 |
| $v_2$ = 1.0 m/s; $a_2$ = 2.0 m/s² | 3 |
| $v_3$ = 2.0 m/s; $a_3$ = 4.0 m/s² | 4 |
| **Overall result** | **4** |

Please note: Transport damages, incorrect installation, aging behavior, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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Testing and Certification

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-- — Place, current date

on behalf of
Dr.-Ing. Frank Bürger, head of business unit Testing and Certification

This document only applies to the named product in its original state and is valid for a period of 5 years from the date the first document was issued. The document can be verified under **www.tested-device.com**.