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TESTED[®]
DEVICE

hawo GmbH
hm 4000 DC-VI
Report No. HA 2605-1775

DUPLICATE

Statement of
Qualification

Single product
Hygienic Design

Statement of Qualification · Single product

Customer	hawo GmbH Obere Au 2-4 74847 Obrigheim Germany
Tested product	
Category:	Working Place and Operator
Subcategory:	Working Equipment
Product name:	Sealing machine hm 4000 DC-VI (manufacturing date: 1/2026; material: V2A stainless steel; weight: 19 kg; article number: 0.617.344; serial number: 565104)

Assessment of conformity to GMP regulations as well as to EHEDG conception and design recommendations

Standards/guidelines:	EU GMP Annex 1; EHEDG Doc. 8; DIN EN 1672-2; ISO 14159 The norms stated generally refer to the version valid at the time of the tests.
Assessment criteria:	- Materials utilized - Material pairings - Installed components - Geometries of components used - Joining methods - Detailed constructional solutions - Manufacturing processes - Surface coatings/coating systems The suitability of the operating utility for use in a GMP-conform manufacturing environment is ascertained on the basis of the assessment of these criteria with the aid of expert knowledge. The assessment focuses mainly on the avoidance of contamination as well as on the ability to clean and disinfect the operating utility.

Test result / Classification

The sealing machine hm 4000 DC-VI is principally suitable for use in hygienic areas up to the following GMP Class according to EU GMP Annex 1:

Suitability
up to GMP Class C

However, this recommendation only pertains to the operating utility when in a resting state. An overall assessment of can only be made after its installation in the production environment.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA

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HA 2104-1228	Stuttgart, May 27, 2021
Report No. first document	Place, date of first document issued
HA 2605-1775	Stuttgart, August 5, 2026
Report No. current document	Place, current date
on behalf of 	
Dr.-Ing. Frank Bürger, head of business unit Testing and Certification	